

Technical specification

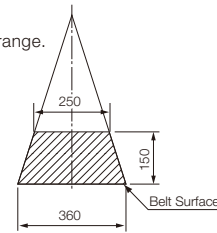


Product size (Unit: mm)

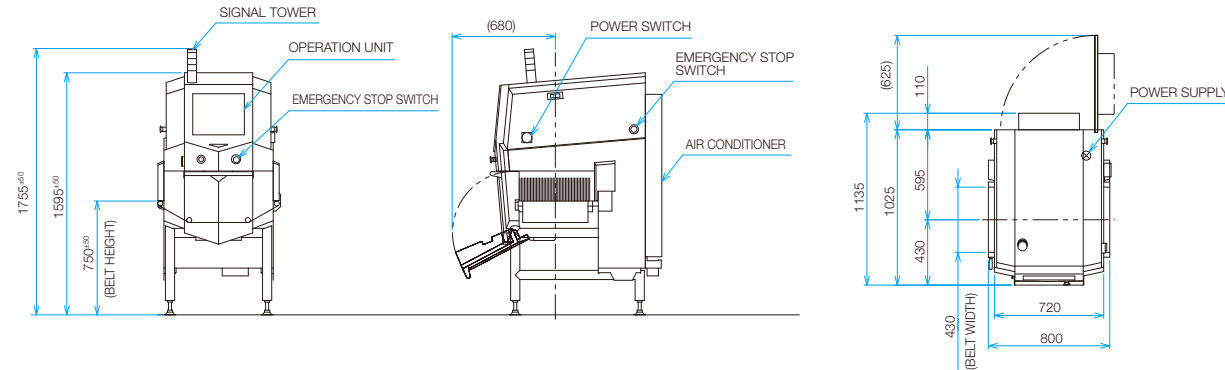
Height	Width	Height	Width
0	360	80	301
10	352	90	294
20	345	100	286
30	338	110	279
40	330	120	272
50	323	130	264
60	316	140	257
70	308	150	250

Inspection Area

The figures below show the permissible inspection range.
Portions of the product which are not within the shaded area are not irradiated.



Dimensions (Unit: mm)



Specifications

		IX-PD-36A2
Performance		
Inspection area (MAX)		W360mm*1 H150mm
X-ray	Maximum output	300W
	Tube voltage	25-75kV
	Tube current	1-8mA
Belt speed *2		10-60m/min
Product length*3		20-450mm
Loaded weight *4		5kg
Protective curtain		Tungsten curtain (Detachable)
Cooling unit		1.0kw Air conditioner originally installed
HMI		17" color LCD touch panel
Number of presets		100 items
Specification		
Power supply		1-phase AC200V~240V 1400W
Material		Stainless steel
Ingress Protection		IP66*5 (This rating is applied to only Conveyor chamber)
Operating Environment	Temperature	0-35°C
Humidity		30-85%*6 (without dew condensation)
Weight		Approx. 340kg

*1) Conveyor width *2) 1m/min interval setting is available *3) This dimension should be followed under Snap-Mode only. Do not apply under Bulk-Mode
*4) On a whole conveyor *5) Based on internal test results *6) In the case of 25 ~ 35°C, 30 ~ 55%RH (without dew condensation)

This catalog has been published on December 28, 2021.
The company name and product name described in this catalog are registered trademarks.
The machine color in this catalog might be different from the real machine.



ISHIDA CO.,LTD. www.ishida.com

44 Shogoin Sannocho, Sakyo-ku,
Kyoto, 606-8392, Japan
Tel: +81 (0)75 751 1618 Fax: +81 (0)75 751 1634



HEAT AND CONTROL, INC. www.heatandcontrol.com

21121 CABOT BLVD. HAYWARD, CA 94545-1132 USA
Phone : 1(800)227-5980 1(510)259-0500 Facsimile :1(510)259-0600
info@heatandcontrol.com

IX-PD-36A2

Photon Counting Dual Energy X-ray Machine



Realized our best sensitivity ever by employing new sensor and image processing technology



- ▶ **Detects both low-density and minute foreign object with high accuracy**
Improved detection sensitivity against not only low-density foreign object such as bones of meat and fish but also minute foreign object such as stainless steel wires. It contributes to minimizing an oversight by visual inspection and alleviating a burden of manual effort.
- ▶ **Keeps high detection performance even if overlapping and uneven profile product**
Overlapping and uneven profile product an conventional model was hard to inspect can be inspected as well.
- ▶ **Reduced erroneous detection**
New image processing technology recognizes the difference between food and foreign body with high accuracy. It helps reduce the rate of an erroneous detection.

| Detects both low-density and minute foreign object with high accuracy

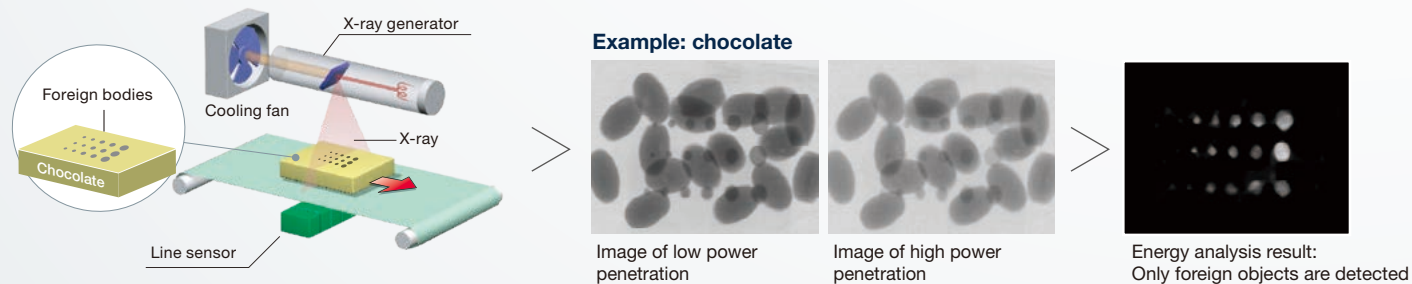
Comparison of detection sensitivity with conventional model

	Inspection image (Conventional model)	Inspection image (IX-PD-36A2)
Fillet of fish		
Diced meat		
Cereal		

| Energy analysis for highly sensitive detection

Image processing compares two images with different characteristics and detects foreign objects by recognizing the differences of physical property.

Clearly detects foreign objects and even bones trapped in overlapping products which under normal circumstances are difficult to detect as foreign objects.



Product and foreign object separated according to physical property

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
H	He	Li	Be	B	C	N	O	F	Ne	Na	Mg	Al	Si	P	S	Cl	Ar	K	Ca
Hydrogen	Helium	Lithium	Beryllium	Boron	Carbon	Nitrogen	Oxygen	Fluorine	Neon	Sodium	Magnesium	Aluminum	Silicon	Phosphorus	Sulfur	Chlorine	Argon	Potassium	Calcium

Elements which are often included in food (hydrogen, carbon, nitrogen, oxygen)

Elements which are often included in foreign objects (stones & glass = silicon, bone = calcium, etc.)

| Production Monitoring and Data Management System i-FORT

Linking with i-FORT enables you to monitor the operating status of each IX model and record the inspection data, even from a remote place.

Inspection result can be saved in the form of electronic data. This helps you efficiently record and manage the data.

Products distributed to the market can be traced via identification number for each product and you can acquire respective inspection images.

